

ABSTRACT OF THE DISCLOSURE

The present invention is characterized in that:
a plurality of NC machine tools (28) each including NC
program generating means and NC program improving and
updating means are connected to a central manager (1)
via a network; actual machining performance information
is supplied to the central manager (1) from the
respective NC machine tools (28); the central manager
(1) generates databases (3 to 12) from the collected
actual machining performance information and stores the
database (3 to 12) therein; and the NC machine tools (28)
are each permitted to retrieve information necessary for
machining from the database (3 to 12).